

Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 1 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : KURARAY CO., LTD.
Sample Description : NEW HEAT RESISTANT POLYAMIDE RESIN
Style/Item No. : GENESTAR GN2330-1 BK
Sample Receiving Date : 2013/07/23
Testing Period : 2013/07/23 TO 2013/07/30

Test Result(s) : Please refer to next page(s).

Conclusion : Base upon the performed tests by submitted samples, the test results of PAHs comply with the PAHs requirement according to (Category 1) of ZEK 01.4-08 of German ZLS and its amendments.



Troy Chang, Manager-Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory – Taipei

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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 2 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Test Result(s)

PART NAME No.1 : BLACK PLASTIC PELLETS

Test Item(s)	Unit	Method	MDL	Result
				No.1
Cadmium (Cd)	mg/kg	With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.
Lead (Pb)	mg/kg		2	7
Mercury (Hg)	mg/kg		2	n.d.
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.
Nickel (Ni)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP-AES.	2	n.d.
Antimony (Sb)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP-AES.	2	n.d.
Beryllium (Be)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP-AES.	2	n.d.
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
BBP (Benzyl butyl phthalate) (CAS No.: 85-68-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative

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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 3 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Test Item(s)	Unit	Method	MDL	Result
				No.1
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS.	5	n.d.
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.
Sum of PBBs	mg/kg	With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.
Monobromobiphenyl	mg/kg		5	n.d.
Dibromobiphenyl	mg/kg		5	n.d.
Tribromobiphenyl	mg/kg		5	n.d.
Tetrabromobiphenyl	mg/kg		5	n.d.
Pentabromobiphenyl	mg/kg		5	n.d.
Hexabromobiphenyl	mg/kg		5	n.d.
Heptabromobiphenyl	mg/kg		5	n.d.
Octabromobiphenyl	mg/kg		5	n.d.
Nonabromobiphenyl	mg/kg		5	n.d.
Decabromobiphenyl	mg/kg		5	n.d.
Sum of PBDEs	mg/kg		-	n.d.
Monobromodiphenyl ether	mg/kg		5	n.d.
Dibromodiphenyl ether	mg/kg		5	n.d.
Tribromodiphenyl ether	mg/kg		5	n.d.
Tetrabromodiphenyl ether	mg/kg		5	n.d.
Pentabromodiphenyl ether	mg/kg		5	n.d.
Hexabromodiphenyl ether	mg/kg		5	n.d.
Heptabromodiphenyl ether	mg/kg		5	n.d.
Octabromodiphenyl ether	mg/kg		5	n.d.
Nonabromodiphenyl ether	mg/kg	5	n.d.	
Decabromodiphenyl ether	mg/kg	5	n.d.	

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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 4 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Test Item(s)	Unit	Method	MDL	Result
				No.1
Polynuclear Aromatic Hydrocarbons (PAHs)				
Acenaphthene (CAS No.: 83-32-9)	mg/kg	With reference to ZLS standard ZEK 01.4-08 method. Analysis was performed by GC/MS.	0.2	n.d.
Acenaphthylene (CAS No.: 208-96-8)	mg/kg		0.2	n.d.
Anthracene (CAS No.: 120-12-7)	mg/kg		0.2	n.d.
Benzo[a]anthracene (CAS No.: 56-55-3)	mg/kg		0.2	n.d.
Benzo[a]pyrene (CAS No.: 50-32-8)	mg/kg		0.2	n.d.
Benzo[b]fluoranthene (CAS No.: 205-99-2)	mg/kg		0.2	n.d.
Benzo[g,h,i]perylene (CAS No.: 191-24-2)	mg/kg		0.2	n.d.
Benzo[k]fluoranthene (CAS No.: 207-08-9)	mg/kg		0.2	n.d.
Chrysene (CAS No.: 218-01-9)	mg/kg		0.2	n.d.
Dibenzo[a,h]anthracene (CAS No.: 53-70-3)	mg/kg		0.2	n.d.
Fluoranthene (CAS No.: 206-44-0)	mg/kg		0.2	n.d.
Fluorene (CAS No.: 86-73-7)	mg/kg		0.2	n.d.
Indeno[1,2,3-c,d] pyrene (CAS No.: 193-39-5)	mg/kg		0.2	n.d.
Naphthalene (CAS No.: 91-20-3)	mg/kg		0.2	n.d.
Phenanthrene (CAS No.: 85-01-8)	mg/kg		0.2	n.d.
Pyrene (CAS No.: 129-00-0)	mg/kg		0.2	n.d.
Benzo[j]fluoranthene (CAS No.: 205-82-3)	mg/kg		0.2	n.d.
Benzo[e]pyrene (CAS No.: 192-97-2)	mg/kg		0.2	n.d.
Sum of 18 PAHs	mg/kg	-	n.d.	

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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 5 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Test Item(s)	Unit	Method	MDL	Result
				No.1
Halogen				
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2007. Analysis was performed by IC.	50	4240
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	121000
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable

PFOS Reference Information : POPs - (EU) 757/2010

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 6 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Reference information for PAHs:

Requirement of ZEK 01.4-08 : Restraining maximum values for products

Parameter	Category 1	Category 2	Category 3
	Material indented to be put in the mouth or toys for children aged < 36 months with intended skin contact.	Materials not falling under category 1 with foreseeable contact to skin for longer than 30 seconds (long-term skin contact).	Materials not falling under category 1 or 2 with foreseeable contact to skin for less than 30 seconds (short-term skin contact).
Benzo[a]pyrene (mg/kg)	<MDL (<0.2)**	1	20
Sum of 18 PAH (mg/kg)*	<MDL (<0.2)**	10	200

Remark :

* = Only PAH substances >0.2 mg/kg are taken into account while calculating the sum of PAHs

** = If the limits of category 1 are surpassed but the limits of category 2 still met, the confirmation of suitability of contact with foodstuff or the oral mucosa can be verified by an additional specific migration test of the PAH components according to EN 1186 ff. and § 64 LFBG 80.30-1. The results of the migration test shall be evaluated according to law criteria for foodstuff.

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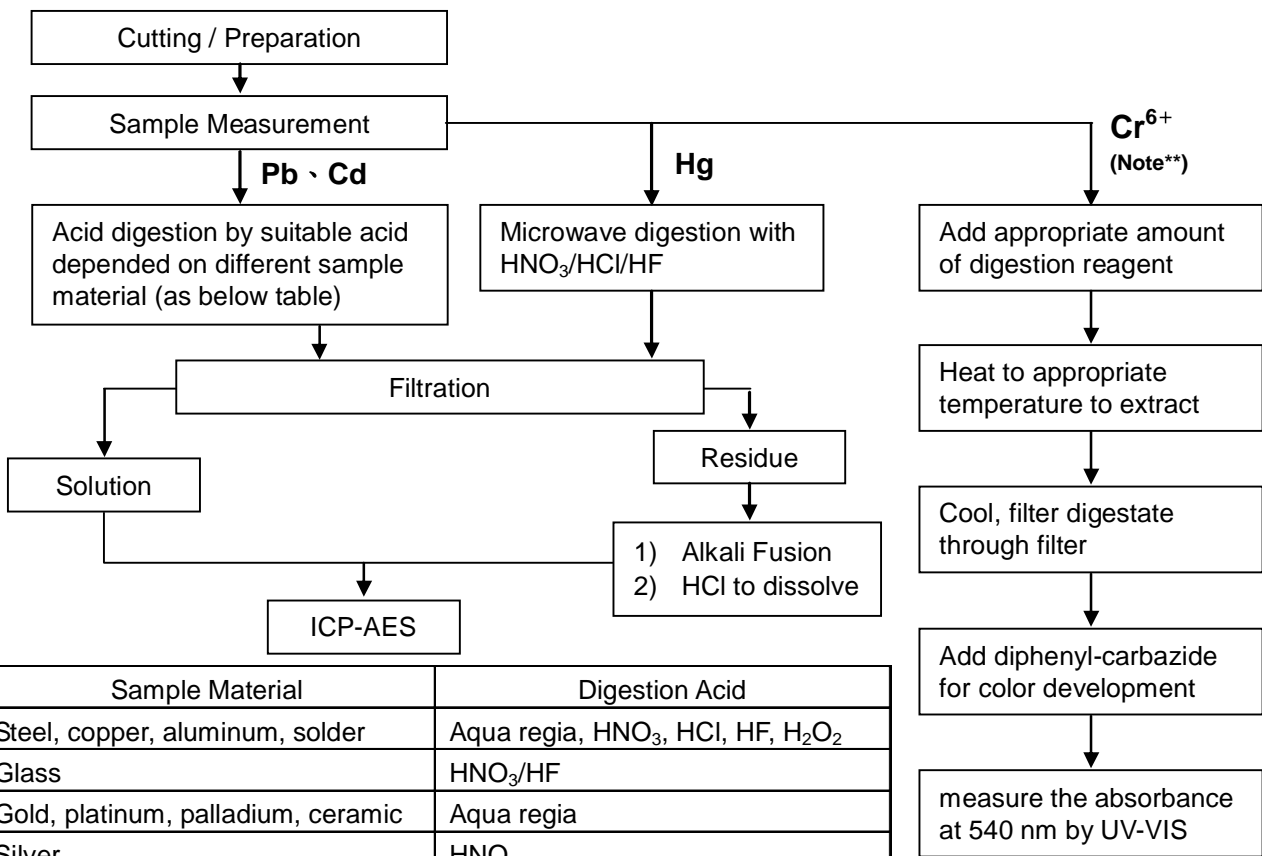
Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 7 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.
(Cr⁶⁺ test method excluded)
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang



Sample Material	Digestion Acid
Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

Note :** (1) For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
(2) For metallic material, add pure water and heat to boiling.

Test Report

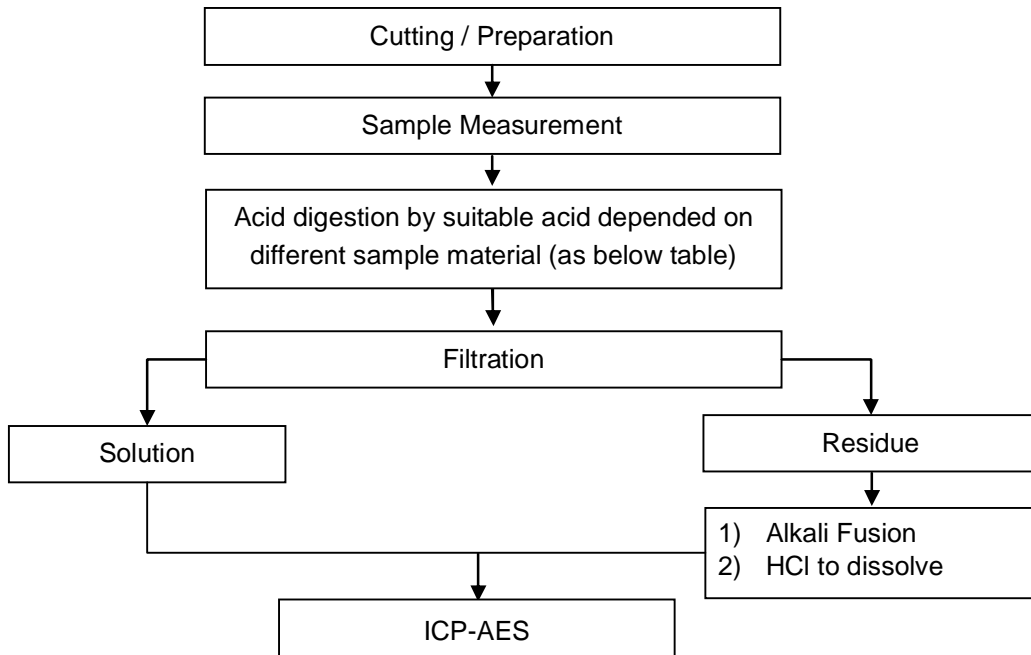
No. : CE/2013/74377 Date : 2013/07/30 Page : 8 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

Test Report

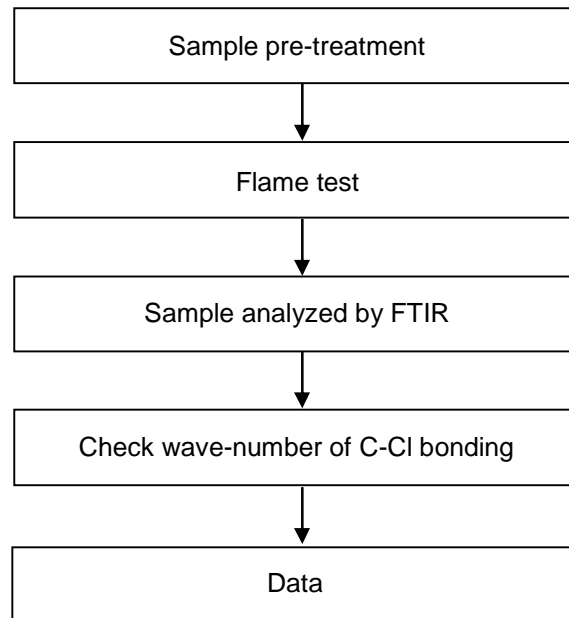
No. : CE/2013/74377 Date : 2013/07/30 Page : 9 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Analysis flow chart for determination of PVC in material

- Name of the person who made measurement: Ginny Chen
- Name of the person in charge of measurement: Troy Chang

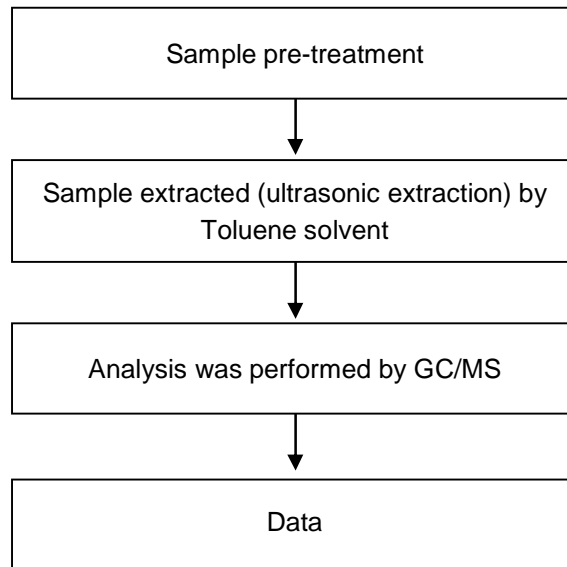


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OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



PAHs (Polynuclear Aromatic Hydrocarbons) analytical flow chart

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



Test Report

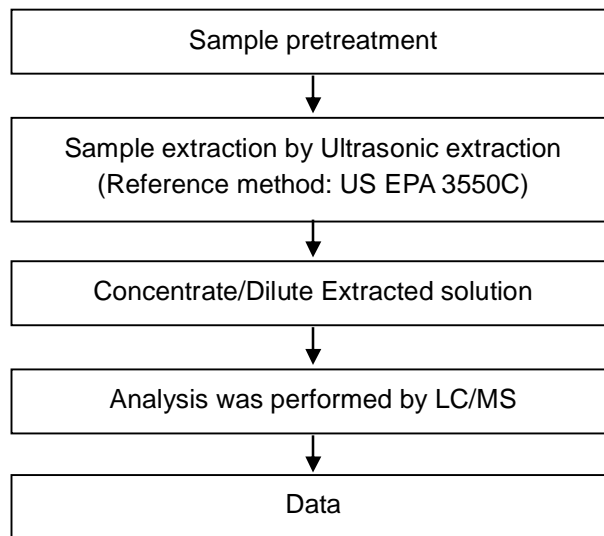
No. : CE/2013/74377 Date : 2013/07/30 Page : 11 of 16

KURARAY CO., LTD.
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PFOA/PFOS analytical flow chart of Ultrasonic extraction (LC/MS) procedure

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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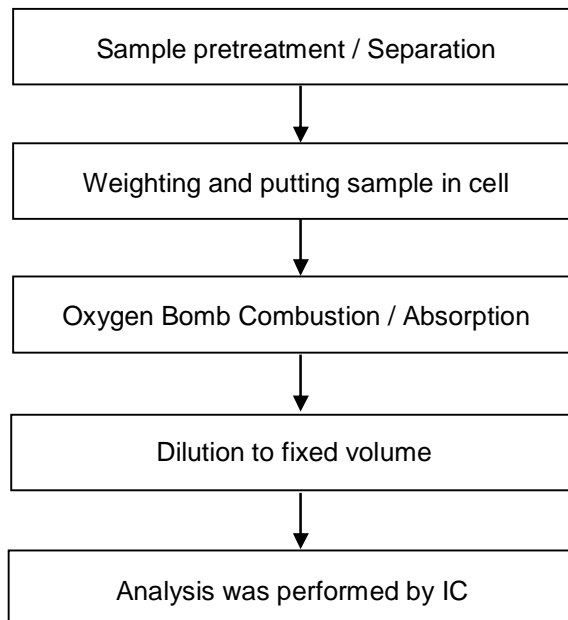
No. : CE/2013/74377 Date : 2013/07/30 Page : 12 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



Analytical flow chart of halogen content

- Name of the person who made measurement: Rita Chen
- Name of the person in charge of measurement: Troy Chang



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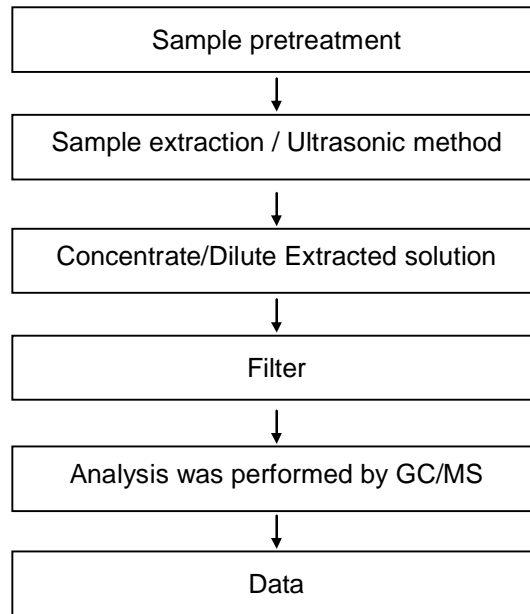
No. : CE/2013/74377 Date : 2013/07/30 Page : 13 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



HBCDD analytical flow chart

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



Test Report

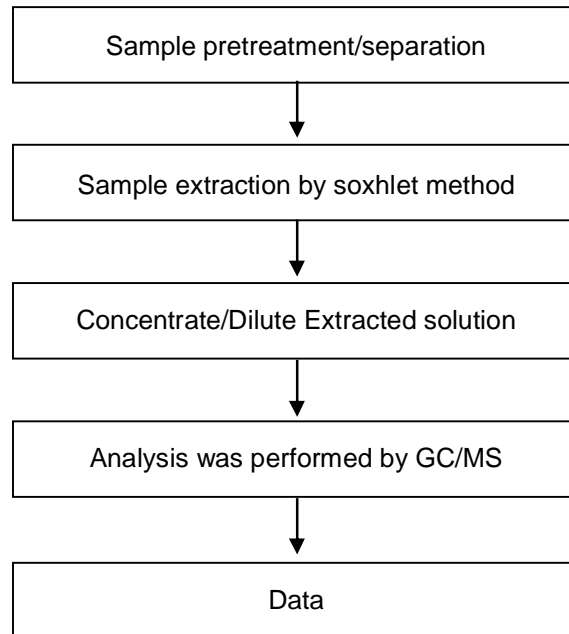
No. : CE/2013/74377 Date : 2013/07/30 Page : 14 of 16

KURARAY CO., LTD.
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Analytical flow chart of phthalate content

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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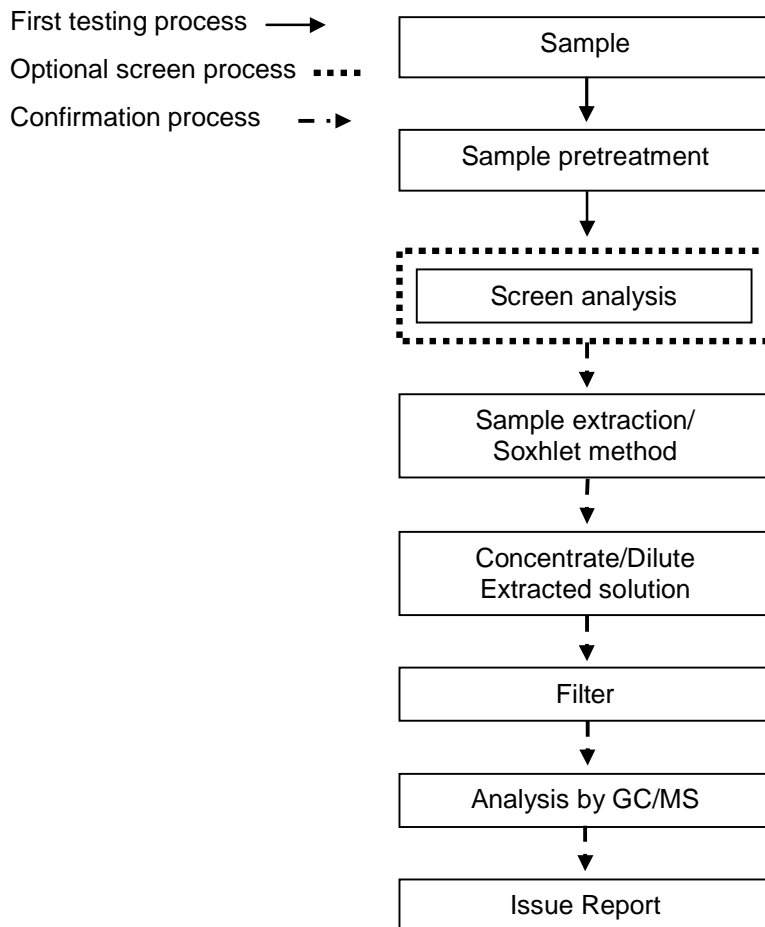
No. : CE/2013/74377 Date : 2013/07/30 Page : 15 of 16

KURARAY CO., LTD.
OTE CENTER BLDG., 1-1-3, OTEMACHI, CHIYODA-KU, TOKYO, JAPAN



PBB/PBDE analytical FLOW CHART

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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Test Report

No. : CE/2013/74377 Date : 2013/07/30 Page : 16 of 16

KURARAY CO., LTD.
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

CE/2013/74377



** End of Report **